

Claims

1. A method for production of a fixing piece (12, 36) serving in particular to fasten cover materials on upholstery components in motor vehicle seats, a process in which a profile component (12) is bonded to a separately produced sew-on tag (36) which is engaged at least partly in a mounting opening (34) in the profile component (12), the profile component (12) and the sew-on tag (36) consisting predominantly of plastic materials at least at their common bonding point, characterized in that the melting point ranges selected for the plastic materials of profile component (12) and sew-on tag (36) differ so that a plastic material remains more or less stable in shape when subjected to thermal action and in that the other plastic material penetrates recesses (38) formed by one of the plastic materials and is solidified during cooling in the recesses (38).
2. The process as claimed in claim 1, wherein the profile component (12) is made from an extrudable plastic material and wherein the sew-on tag (36) consists of a non-woven material, a formed fabric in particular, or of another open-pore woven material.
3. The process as claimed in claim 2, wherein the profile component (12) is made of a soft polyvinyl chloride material or of a polypropylene block copolymer and wherein the sew-on tag (36) consists of a polyester non-woven material.
4. The process as claimed in one of claims 1 to 3, wherein, in order to effect bonding, the sew-on tag (36) is mounted in the mounting opening (34) of the profile component (12) immediately after its extrusion process or simultaneously with such process and wherein

the penetration process is initiated by pressing together the wall components of the profile component (12) adjoining the mounting opening (34) and the mounted components of the sew-on tag (36).